

WALL PIE CORNER

Assembly Tools & Materials Required:

- Air compressor
- Air hose
- Brad nail gun
- 1/4" inch brad nails
- Drill
- Rubber mallet
- Utility knife
- Wood glue (optional)

Assembly techniques used are applicable to:

- WPC2430, WPC2436, WPC2442

Instructions: Cabinet Box Assembly

1. On a flat, smooth work surface lay the face frame down, dado groove side up, and apply a thin strip of wood glue in each pre-cut dado groove of the cabinet frame (optional).

*Assembly Tip: **If the panels are not sliding into the dado grooves smoothly, you can use a utility knife to carefully trim down the butt cut end on the panels and the dado groove on the frame if there's any unevenness***

2. Next, slide the front side panels into the groove of the frame, pushing upwards to evenly distribute the glue. Ensure that the front side panel piece is paired with the correct frame piece by checking if the top and bottom grooves line up.

Frame Assembly List of Items:

- 2 x U-shaped frame pieces (one longer & one shorter)
- 2 x frame front side panels (has 2 wooden blocks attached to each panel)
- Metal L brackets & screws included



3. Further secure the side panel to the frame using the provided metal L brackets, placing one at the top and one at the bottom of the frame. Repeat steps 2 - 3 for the other frame and front side panel piece. Making sure to that the grooves of the two pieces line up to each other before securing in place.

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Instructions: Cabinet Box Assembly cont.

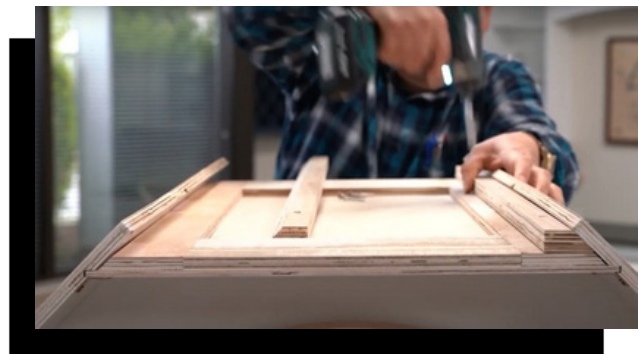


4. Next, connect the frame pieces together by aligning the pre-drilled holes at the top and bottom of the two frames, and screwing the two pieces together using a long screw from the included hardware box.

5. For the next step, grab the remaining rear side panel pieces, and slide it into place. Secure the panel pieces to the rest of the cabinet using the long screws from the hardware box, following the pre-drilled holes as a guide. Repeat the same steps for the other rear side panel piece and complete the cabinet box by putting in the back panel piece screwing the panel pieces in place.



6. Further secure the back panel by screwing on the included, beveled plywood inserts along the pre-drilled holes.



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Instructions: Door Attachment

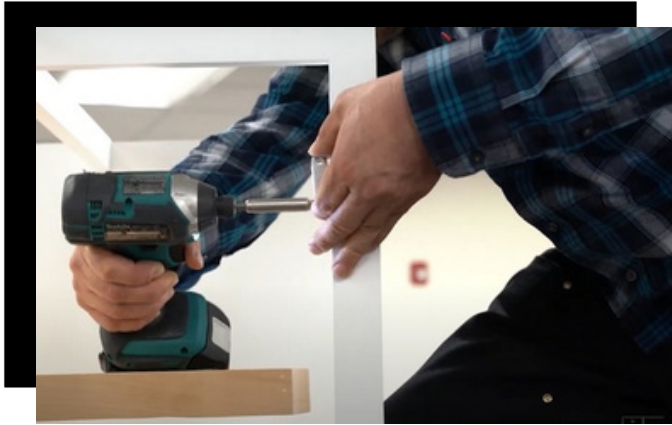
7. Place the hinge in the door's pre-drilled hinge holes and secure in place with a screw. Be sure to double check that the screw's length isn't too long to prevent damaging the door. Repeat the same steps for the other door hinge.



8. Flip down and expand out the hinges attached to the door before aligning the hinge to the holes on the cabinet frame's wood blocks and screwing on to secure. If you wish for the door to open to the left, attach the hinge to the left side blocks. For it to open to the right, attach to the right side blocks.

9. Finally, we will work on putting in the magnet piece which will keep the door tightly closed. First, screw on the white plastic piece of magnet on the door frame opposite of the door.





10. Next, stick the thin metal piece with a screw through one of the holes onto the magnetic white piece on the frame. Press the door lightly into the screw to create an indent on the door to map out where to screw in the metal bit. Before screwing on, double check that the screw length isn't too long, so that it won't run through the door.



11. Repeat steps 9 - 10 for the bottom magnet pieces. Finish by adding on rubber door stoppers to the outer back corners of the door.

